

Date: Wednesday, 24/10/2007 10:06:26 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEATER TUBE 3"
Job Number	: 35340		
Estimate Number	: 10471		
P.O. Number	: <i>N/A</i>	Part Number	: D2407
This Issue	: 24/10/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2407 REV. A
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 26915	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 31/10/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	6 Um: Each
Comment	: Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x .049W
Comment: Qty.: 0.5000 f(s)/Unit Total: 3.0000 f(s) 6061-T6 Tube 3.00 x .049W Material: 6061-T6 (3" OD x 0.049") wall seamless tubing (M6061T6T3.000W.049) Batch: <i>1821</i>		



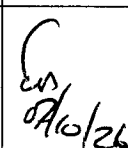
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per Dwg D2407 <i>→ Du 07/10/</i> 2- Deburr <i>→</i> 3- Mill D2407 slot as per Dwg D2407. Deburr as required Identify as D2407 <i>→</i> <i>07-10-25</i> <i>(6)</i> <i>PTO</i> <i>→</i>		

3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP <i>→ 07/10/29</i>		


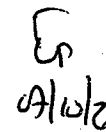
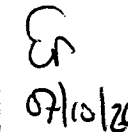
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>PAH</i> <i>07/10/29</i> <i>(6)</i>		

5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE <i>→ 07/10/29</i> <i>(6)</i>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
07/10/26	# 2.0	Perment change. use Jasper saw to cut Parts to length.		07/10/29		 07/10/29	 07/10/26	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/10/25
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/10/26	# 2.1.	two Parts same are ^{6040"} different under normal. They were cut using a chop saw.	LE 07.10.26 Q51042	Parts are acceptable. This one time only. Change w/o to use Jasper saw and to be cut by H&A.	LE 07.10.26  07/10/29	 07/10/26	LE 07.10.26 Q51042	 07/10/26

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

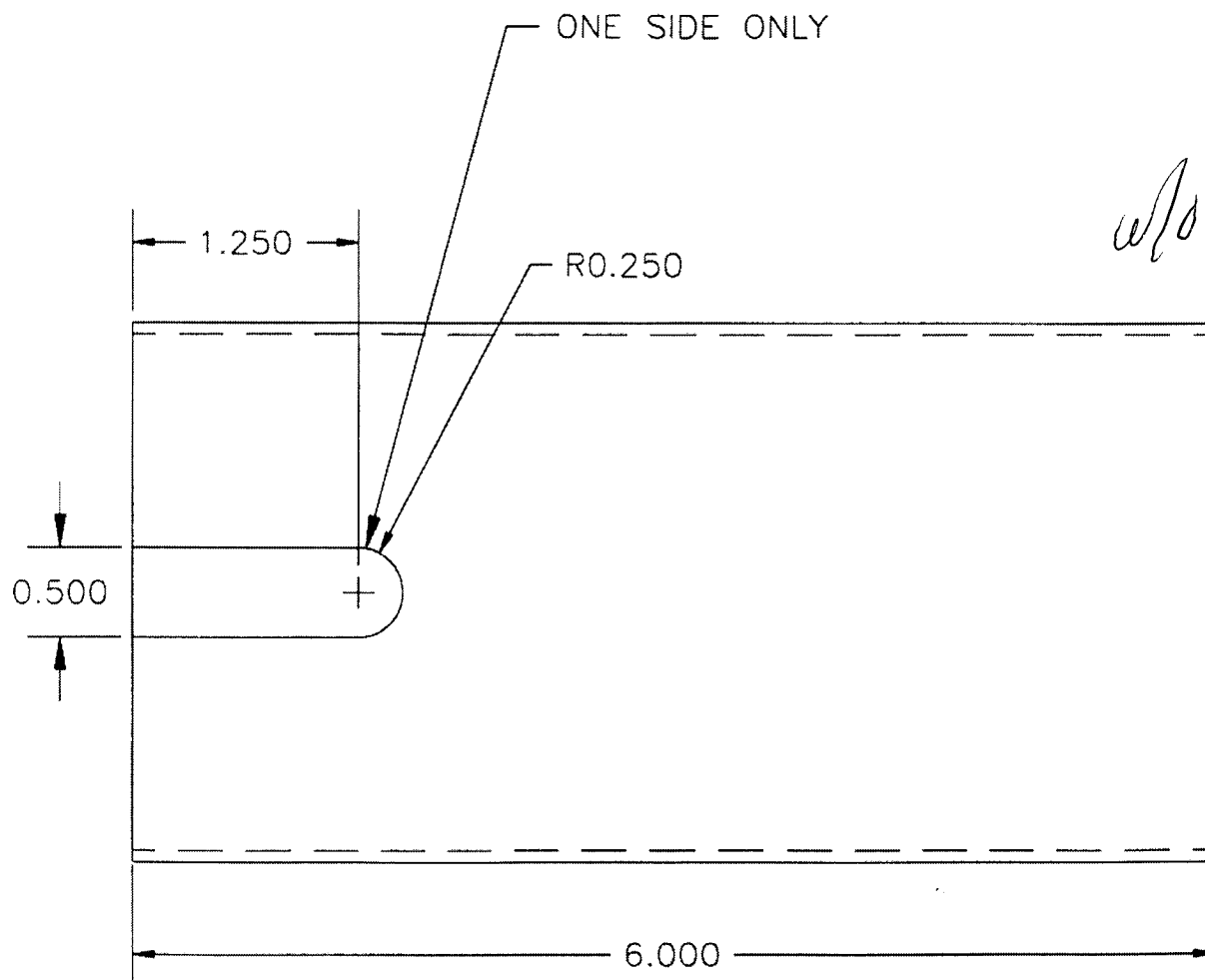
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2407	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE 3" HEATER TUBE	SCALE 1:1

RELEASED
760140 SW



MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 6" LONG